### PATENT COOPERATION TREATY

## **PCT**

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference 546738WO05			FOR FURTHER A	ACTION	See Form PCT/IPEA/416			
International application No.			International filing d	ate (day/month/year)	Priority date (day/month/year)			
PCT/JP2004/009595		30.06.200	14	04.07.2003				
International Patent Classification (IPC) or national classification and IPC G05B19/4097, B23Q15/00								
Applicant MITSUBISHI DENKI KABUSHIKI KAISHA								
	<ol> <li>This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.</li> </ol>							
2. This	2. This REPORT consists of a total of 3 sheets, including this cover sheet.							
3. This	report is also accor	mpanied by AN	NNEXES, comprising	:				
a. [	(sent to the	applicant and t	to the International B	ureau) a total of 6	sheets, as follows:			
	a. (sent to the applicant and to the International Bureau) a total of sheets, as follows:  sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).							
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.							
ъ. [		International E	Bureau only) a total of	(indicate type and numb	per of electronic carrier(s))			
containing a sequence listing and/or tables								
	, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).							
4. This	report contains ind	lications relatin	ng to the following ite	ms:				
$\boxtimes$	Box No. I	Basis of the	report					
l ∐	Box No. II	Priority						
	Box No. III	Non-establis	hment of opinion with	h regard to novelty, inver	ntive step and industrial applicability			
	Box No. IV	Lack of unit	y of invention					
	Box No. V  Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
	Box No. VI	Certain docu	iments cited					
	Box No. VII Certain defects in the international application							
	Box No. VIII	Certain obse	rvations on the intern	ational application				
Date of submi	ssion of the demand	ď	. , ,	Date of completion of t	his report			
Name and mailing address of the IPEA/JP			<del></del>	Authorized officer				
Facsimile No.				Telephone No.	Telephone No.			

Translation

## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/JP2004/009595

Box	No. I	Basis of the report		
1.		ard to the language, this report is based on the internation under this item.	nal application in the language in	which it was filed, unless otherwise
		is report is based on translations from the original langua ich is the language of a translation furnished for the purp international search (Rule 12.3 and 23.1(b)) publication of the international application (Rule 12.4	oses of:	
		international preliminary examination (Rule 55.2 and/	•	
2.	receiving this report	international application as originally filed/furnished description:		
	pag	•		as originally filed/furnished
	pag	ges* _3,3/1	•	13.05.2005
	pag	ges*	received by this Authority on	
	the	claims:		
	nos	5,6		as originally filed/furnished
	nos	.*	as amended (together	r with any statement) under Article 19
	nos	3.* 1,3,4	received by this Authority on	13.05.2005
	nos	5.*	received by this Authority on	
	M the	drawings:		
	she	ets fig. 1-57		as originally filed/furnished
	she	ets*	received by this Authority on	
	she	ets*	received by this Authority on	
	a se	equence listing and/or any related table(s) – see Supplem	ental Box Relating to Sequence L	isting.
3.	⊠ The	e amendments have resulted in the cancellation of:		
		the description, pages		
	$\overline{\boxtimes}$	the claims, nos. 2		
	Ē	the drawings, sheets/figs		A 41,
	Ħ	the sequence listing (specify):		
	Ē	any table(s) related to sequence listing (specify):		
4.		is report has been established as if (some of) the amend y have been considered to go beyond the disclosure as fil		
		the description, pages		
		the claims, nos.		
	$\Box$	the drawings, sheets/figs		
		any table(s) related to sequence listing (specify):		
*	If item 4	applies, some or all of those sheets may be marked "supe		

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/JP2004/009595

Box	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
1.	Statement					
	Novelty (N)	Claims	1, 3-6	YES		
		Claims		NO		
	Inventive step (IS)	Claims		YES		
		Claims	1, 3-6	NO		
	Industrial applicability (IA)	Claims	1, 3-6	YES		
		Claims		NO		

#### 2. Citations and explanations (Rule 70.7)

Claims 1 and 3 to 6

Document 1 (JP 5-146943 A (Fanuc Ltd.)) cited in the international search report discloses the generation of a 1-spindle machining program, and document 2 (JP 2001-1230 A (Toyoda Machine Works, Ltd.)) cited in the international search report discloses the generation of a 2-spindle machining program, but neither document discloses a feature wherein either of two machining programs is selected depending on the tool to be controlled, nor is it made clear whether said programs are broken down into steps that can be carried out on a single tool. However, document 3 (JP 7-230391 A (Hitachi, Ltd.)) cited in the international search report discloses a feature wherein selection of a program from among a plurality of programs is made according to the apparatus in question, and document 4 (JP 58-178405 A (Toyoda Machine Works, Ltd.)) cited in the international search report discloses a feature wherein a program is broken down into steps that can be carried out on a single tool.

Accordingly, the inventions set forth in claims 1 and 3 to 6 do not involve an inventive step in the light of documents 1 to 4.